

FLEXOCOAT & Adhesives

The amount of FLEXOCOAT included in your order has been estimated for use for patching seams and inside the joins of mouldings.

Use construction adhesives such as Liquid Nails and PL Premium (available at Home Depot and other hardware stores) for gluing the mouldings to the substrate.

Liquid Nails:



<http://www.liquidnails.com/ViewProductDetails.do?productId=54>

PL Premium:



<http://www.lepageproducts.com/products/detail.asp?catid=22&subid=108&plid=284>

See the manufacturers instructions to make sure that the construction glue is suitable for bonding both to your substrate and polystyrene foam (back of our stucco mouldings)

Description: FLEXOCOAT is a polymer-enhanced cement-based stucco.

Uses: FLEXOCOAT is used to coat our stucco mouldings. It should also be used inside the joints and to patch the seams of mouldings after installation.

Prepare small amounts at a time. The mixed compound should be used within an hour after mixing. Mix more if necessary.

Color: Natural gray

Packaging: FLEXOCOAT is supplied as two components:

1. Dry Powder.
2. Liquid glue

Each component is shipped in 1 or 5 gallon pails.

Limitations: FLEXOCOAT should be applied when surface and ambient temperature are between 40 °F and 110 °F (5 °C and 43 °C) during application and cure time.

Surface Preparation: Surfaces must be clean and free of bond-inhibiting materials. Failure to correctly prepare the surface may result in product failure.

Curing/Drying: FLEXOCOAT will initially set within 4 hours, and will be fully cured after 1 day.

Clean Up: Clean tools and equipment with water immediately after use.

MIXING

1. Wear protecting gloves and a dust mask at all times. Do not inhale the dust (cement and fine sand) during mixing process.

2. FLEXOCOAT is supplied as two components:

- Dry Powder
- Liquid Glue

Proportion:

Use one part liquid glue and two parts of powder.



3. Pour required amount of liquid glue to a container



4. Add the dry powder to the glue.



5. Mix.



6. Add more powder if required and mix until achieving a smooth paste of material.

You can use the material within an hour after mixing. Add more glue if the material starts getting thicker.



7. The above procedure is illustrated for preparing small amounts of FLEXOCOAT.

Use larger containers and a power mixer when preparing larger amount of material.

